



#### **Operating handle**

For central locking of self-locking feed front.

## **02.92.100** S **22.92.680** H

Swedish

Hidden locking types

A feed front with a maximum length of 30 m can

be operated with one handle.

Type of self-locking feed front

22.92.500 Safety feed front

A feed front with a maximum length of 20 m can be operated with one handle.

#### Hinge assembly

A hinge assembly consists of a set of feed front fasteners 0-5/76 mm, a hinge bar, 2 hangers and a set of locking points. When ordering a hinge assembly for self-locking or safety feed fronts an operating handle is included.

#### Type of feed front

 02.90.180
 Diagonal

 02.90.190
 Tombstone

 02.90.285
 Self-locking with hidden locking

 02.90.585
 Limo self-locking

 02.90.380
 Swedish self-locking

 02.90.880
 Safety feed front

#### **Hinge assembly, separate components** Set of feed front fasteners 0-5/76 mm

 02.90.010
 Hinge pin 100 cm

 02.90.015
 Hinge pin 125 cm

 02.90.020
 Hanger to 48 mm

 02.90.030
 Hanger to ∅60 mm

 02.90.050
 Hanger to 60 mm

 Set of locking points

02.91.100

#### Castor wheel

Usually mounted onto gates longer than 2 m, fastening plate and threaded strap included.

#### Type of feed front

 02.90.950
 Diagonal

 02.90.960
 Tombstone (22.21 and 22.22)

 02.90.950
 Tombstone (22.24 and 22.25)

 02.90.960
 Self-locking with hidden locking (24.61 - 24.65)

 02.90.975
 Limo self-locking (24.66)

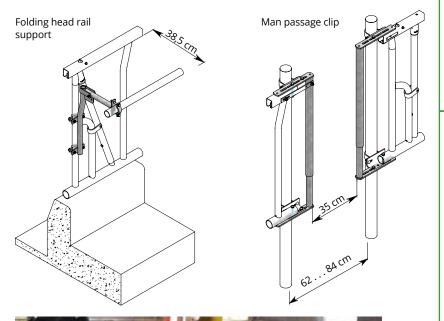
 03.90.975
 Safety feed front

**02.90.975** Safety feed front Swedish self-locking



Indivast for self locking feed front







#### Individual locking 'Indivast'

Indivast allows you to individually secure the cows in the feed front. That simplifies insemination procedures or other treatments. The Indivast has two recesses in the metal that is clamped around the catching bar and the frame. Locking is simply done by placing the Indivast at an angle perpendicular to the lower bar in the feed front and then twisting it a quarter of a turn, after which a little force is used to press it to the bottom of the feed front. It will then rest horizontally on the lower har

22.92.650

Indivast for self locking feed front 22.61 / 22.62 / 24.61 / 24.62 / 24.63

22.92.660 22.92.750 Indivast for self locking feed front 24.66 Indivast for safety feed front 22.72 / 23.71

### Folding head rail support

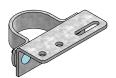
A folding head rail prevents the animals from wasting feed. The head rail does not take space away from the feed alley, because of the folding mechanism. Can be mounted to self-locking and safety feed fronts. A length of tubing of 6 m. requires a minimum of 2 head rail supports. Head rail support, clamps included Tube 48 mm, length 6 m

02.94.100 10.15.600

Man passage clip

To create a handy passage in a row of feed front sections. Suitable for all types of feed fronts, for young stock, heifers and cows. Two adjustable passage clips are shown.

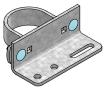
**02.93.100** Man passage clip











Set of feed front fasteners for mounting to support post



Set of feed front fasteners for mounting to barn posts or wall



Feed front fasteners for mounting between barn posts



# 0 - 5 cm

For support post Ø 80 mm

Set of feed front fasteners

For support post 76 mm

For support post 89 mm

0 - 5 cm

5 - 10 cm

10 - 20 cm

0 - 5 cm

5 – 10 cm

10 - 20 cm

With our universal fasteners the length of every feed front section can be increased by up to 20 cm.

02.91.280	5 – 10 cm
02.91.380	10 – 20 cm
	For mounting to barn posts

02.91.100

02.91.200

02.91.300

02.91.120

02.91.220

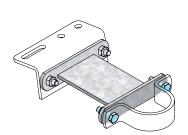
02.91.320

02.91.180

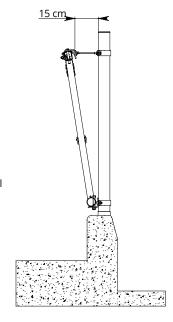
02.91.135	0 – 5 cm
02.91.235	5 – 10 cm
02.91.335	10 – 20 cm

Complete set of feed front fasteners (4 angle pieces) for mounting 1 feed front between barn posts

02.91.605	0 – 7 cm
02.91.615	5 – 12 cm
02.91.625	10 – 17 cm







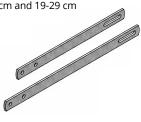
#### **Universal spacer**

With our universal spacer the feed front can be placed in an inclined position. In this way larger animals do not lean against the upper part of the barrier with their necks when they are eating.

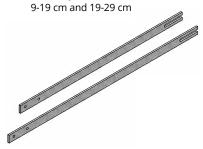
#### 02.91.800

Universal spacer 15 cm, with bolts

#### Connecting strip for self-locking feed front 9-19 cm and 19-29 cm



Connecting strip for safety feed front



#### **Connecting strips**

Included with our self-locking feed fronts are connecting strips of 0-9 cm. If the spacing between two feed fronts is bigger than 9 cm, longer connecting strips need to be ordered.

	Connecting strip for self-locking feed front
02.22.030	0 – 9 cm (standard at each feed front)
02.22.031	9 – 19 cm
02.22.032	19 – 29 cm

	Connecting strip for safety feed front
24.72.030	0 – 9 cm (standard at each feed front)
24.72.031	9 – 19 cm
24 72 022	10 _ 20 cm

10.25.140

10.25.160

10.25.180

10.25.200

10.30.200



Support post, to be set in concrete

76 mm x 140 cm

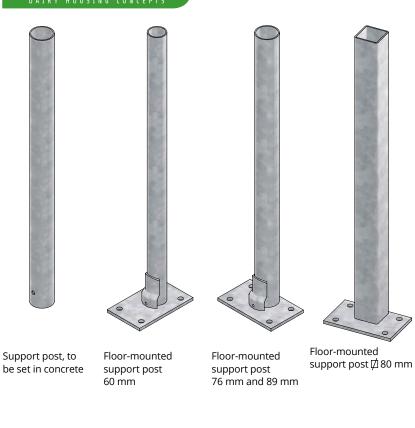
76 mm x 160 cm

76 mm x 180 cm

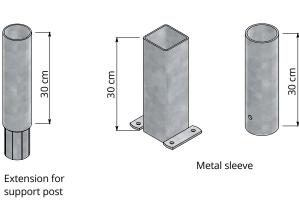
76 mm x 200 cm

89 mm x 200 cm

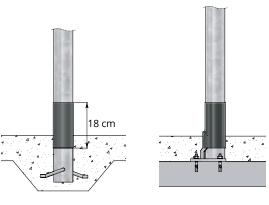




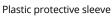


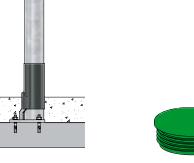






Expansion tube for post repair





Mounting clip

Stopper

10.80.180	Ø 80 x 180 cm
10.21.120 10.21.140 10.26.100 10.26.120 10.26.130 10.26.145 10.26.160 10.26.170 10.26.180 10.31.160 10.31.180 10.81.180	Floor-mounted support post  Size 60 mm x 120 cm 60 mm x 140 cm 76 mm x 100 cm 76 mm x 120 cm 76 mm x 130 cm 76 mm x 145 cm 76 mm x 160 cm 76 mm x 170 cm 76 mm x 180 cm 89 mm x 160 cm 89 mm x 180 cm  ☑ 80 x 160 cm ☑ 80 x 160 cm ☑ 80 x 180 cm
10.25.950	Expansion tube for post repair  Expansion Ø70 mm x 54 cm. For the repair of 76 mm support posts in concrete.
10.25.910	Extension for support post  Extension Ø76 mm x 30 cm. To be used where existing support posts are not high enough because of renovation.
10.30.030 10.30.090	Metal sleeve  Especially for removable support posts. For support post 76 mm For support post
04.18.010 04.18.015 04.18.020 04.18.025 04.18.030 04.18.050 04.18.055 04.18.040 04.18.060 04.18.080 04.18.110	Mounting clip  For mounting wooden boards to support posts. Size  34 mm  48 mm  60 mm  76 mm  89 mm  102 mm  108 mm  114 mm  □ 60 x 60 mm  □ 80 x 80 mm  □ 80 x 120 mm
11.02.200 11.02.250 11.02.300 11.02.800 11.02.260	Plastic protective sleeve  Length 18 cm 60 mm 76 mm 89 mm
11.06.200 11.06.250 11.06.300 11.06.800	Stopper Size 60 mm 76 mm 89 mm   89 mm